#### **PATENT COOPERATION TREATY**

	From the INTERNATIONAL SEARCH	HING AUTHO	DRITY			
	То:				PCT	
	see form PC	T/ISA/220		INTERNATION (P	EN OPINION OF THE IAL SEARCHING AUT CT Rule 43 <i>bis</i> .1)	
				Date of mailing (day/month/year) see	form PCT/ISA/210 (second sheet)	
	Applicant's or agent's file refe see form PCT/ISA/220	erence		FOR FURTHER A See paragraph 2 below		
-	International application No. PCT/EP2004/001239		International filing date (d 11.02.2004	lay/month/year)	Priority date (day/month/year) 03.04.2003	
- }	International Patent Classifica C12P19/32, C12P19/40			and IPC		
	Applicant PRO.BIO.SINT.S.P.A.					•
	Box No. I Ba  Box No. II Pri  Box No. III No.  Box No. IV La  Box No. V Re  ap  Box No. VI Ce  Box No. VII Ce  Box No. VIII Ce  Box No. VIII Ce  Company Box No. VIII Ce  If a demand for inter written opinion of the the applicant choose International Bureau will not be so consider this opinion is, as proposed in the IPEA as submit to the IPEA are	asis of the op- riority on-establishmet of unity of easoned state oplicability; cite ertain docume ertain defects ertain observational prelice international prelice an Authority under Rule of easoned written reply the of mailing of the control of	nent of opinion with regardinvention ement under Rule 43bis. The stations and explanations ents cited In the international applications on the internation of Preliminary Examining ty other than this one to 66.1bis(b) that written open to get the station of the	ard to novelty, inventive and to novelty, inventive and to resupporting such state lication all application and application and application are the IPEA and the coinions of this International application of the IPEA and the coinions of this International application of the IPEA and the coinions of this International application of the IPEA and the coinions of this International application of the IPEA and the coinions of the IPEA and the coinions of the IPEA and the IP	e step and industrial applicabil novelty, inventive step or industriant in a step or industriant in a step of industriant industriant in a step of industriant industriant in a step of industriant	nere ee
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Form PCT/ISA/237 (Cover Sheet) (January 2004)

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### **10/5**49428 **JC20 Rec'd PCT/PTO** 1 5 SEP 2009

### WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/EP2004/001239

_	Box	No. I Basis of the opinion		
1.		n regard to the <b>language</b> , this opinion has been established on the basis of the international application in language in which it was field, unless otherwise indicated under this item.		
		This opinion has been established on the basis of a translation from the original language into the following language , which is the language of a translation furnished for the purposes of international search (under Rules 12.3 and 23.1(b)).		
2.		n regard to any <b>nucleotide and/or amino acid sequence</b> disclosed in the international application and essary to the claimed invention, this opinion has been established on the basis of:		
	a. ty	pe of material:		
	[	□ a sequence listing		
	(	☐ table(s) related to the sequence listing		
	b. format of material:			
	[	□ in written format		
	[	in computer readable form		
	c. ti	me of filing/furnishing:		
	[	contained in the international application as filed.		
	[	filed together with the international application in computer readable form.		
	[	furnished subsequently to this Authority for the purposes of search.		
3.		In addition, in the case that more than one version or copy of a sequence listing and/or table relating thereto has been filed or furnished, the required statements that the information in the subsequent or additional copies is identical to that in the application as filed or does not go beyond the application as filed, as appropriate, were furnished.		
4.	Add	litional comments:		

### WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/EP2004/001239

	Box	k No. II	Priority			
1.	$\boxtimes$	The fo	llowing documer	nt has not bee	en furnished	<b>d</b> :
		$\boxtimes$	copy of the ear	lier applicatio	n whose pr	iority has been claimed (Rule 43bis.1 and 66.7(a)).
			translation of th	ne earlier appl	lication who	ose priority has been claimed (Rule 43bis.1 and 66.7(b)).
						der the validity of the priority claim. This opinion has ion that the relevant date is the claimed priority date.
2.		has be	en found invalid	(Rules 43bis	.1 and 64.1	rity had been claimed due to the fact that the priority claim ). Thus for the purposes of this opinion, the international the relevant date.
<u>,</u> 3.	Add	ditional	observations, if r	necessary:		
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		x No. V			ler Rule 43	bis 1(a)(i) with regard to novelty, inventive step or
	Box	x No. V ustrial	Reasoned st	atement und		bis.1(a)(i) with regard to novelty, inventive step or ns supporting such statement
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see separate sheet

# WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY (SEPARATE SHEET)

International application No.

PCT/EP2004/001239

Reference is made to the following documents:

D1: GB-A-2 006 185 (AJINOMOTO KK) 2 May 1979 (1979-05-02)

D2: US-A-5 602 246 (BAUMAN JOHN G ET AL) 11 February 1997 (1997-02-11)

D3: WO 95/09244 A (SCHERING AG ;HUMMEL MARQUARDT HEIDI (DE); SCHMITZ THOMAS (DE); KEN) 6 April 1995 (1995-04-06)

D4: EP-A-0 376 518 (LILLY CO ELI) 4 July 1990 (1990-07-04)

D5: US-A-6 046 322 (TILSTAM ULF ET AL) 4 April 2000 (2000-04-04)

#### 2) Claims 1-7:

The subject-matter of claims 1-7 concerns a process for the preparation of fludarabine phosphate wherein:

- in step a) 2-fluoroadenine is reacted with Ara-U in the presence of *Enterobacter* aerogenes to give crude fludarabine,
- in step b) and c) the crude fludarabine is purified by acetylation and crystallization in organic solvents and water,
- in step d) phosphorylation of pure fludarabine according to any conventional technical to give fludarabine phosphate.

D1, which is considered to represent the closest prior art, discloses a process for producing  $9(\beta$ -D-arabinofuranosyl)purine which is optionally substituted in the 2,6-and/or 8-position (such as halogen: see claim 2) by reacting an arabinose donor such as Ara-U (see all examples except example 3) with the desired purine source in the presence of an enzyme capable of transarabinosylation such as *Enterobacter aerogenes* ATCC 13048 (see claim 10).

The process claimed in present application differs from D1 only in that the purine source is 2-fluoroadenine not specifically exemplified in D1, in order to give the key intermediate fludarabine which is further converted into fludarabine phosphate.

Starting from fludarabine that can be easily prepared as taught by D1, in order to provide a process for the preparation of fludarabine phosphate, is merely one of several straightforward possibilities from which the skilled person would select, in accordance with circumstances, without the exercise of inventive skill.

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According to D2, column 6, lines 18-21, acylation may be employed as a convenient process to recover and recycle undesired N-acyl byproducts (=unfluorinated) to increase the overall yield of fludarabine from the process, The collected crude 2-fluoro 2',3',5'-tri-O-acyl compound may be purified by chromatography or recrystallization from absolute ethanol (see example 7b) and further deacetylated into pure fludarabine (see example 8a).

In order to separate fludarabine from Ara-Adenine by-products, the man skilled in the art would therefore perform an acetylation of crude fludarabine followed by a recrystallization (thus removing N-acylated Ara-A) and hydrolysis as suggested by D2, and would therefore arrive to the features of steps b) and c) without the exercise of inventive skill.

As indicated in the description on page 4, lines 26-28, the phosphorylation step d) can be performed according to any conventional technique such as disclosed in US 4357324 (= WO95/09244 = D3).

In view of D2 and D3, the skilled person would therefore regard it as a normal design option to purify and phosphorylate the crude fludarabine as obtained by the process described in D1 in order to provide a process for the preparation of fludarabine phosphate from 2-fluoroadenine.

The present application does not meet the criteria of Article 33(1) PCT, because the subject-matter of claims 1-7 do not involve an inventive step in the sense of Article 33(3) PCT.

#### 3) Claims 8-10:

( )

Claims 8-10 refer to a process for the preparation of fludarabine phosphate salts with organic amines or ammonia with a high purity and to said salts.

D4 discloses a purification process of fludarabine phosphate by converting it into fludarabine phosphate lithium, sodium, potassium, calcium and magnesium salts with a purity of at least 99,5% and in a yield above 90% (see all examples) from which the subject-matter of claims 8-10 differs only in that they relate to salts with amines or ammonium.

The salts of present application however are produced in less yield and less purity than D4.

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Additionally, pharmaceutically-acceptable salts of 5'-monophosphate nucleotide derivatives are conventionally chosen from alkali and alkaline earth metal ions, amines and quaternary ammonium groups (see for example D5, claim 8 and page 6, lines 13-21), so that the salts claimed in claim 10 are conventional pharmaceutical acceptable salts and in analogy to the salts of D4 can be prepared in high yield.

Consequently, no inventive step can be acknowledged to the subject-matter of claims 8-10.

The present application does not meet the criteria of Article 33(1) PCT, because the subject-matter of claims 8-10 do not involve an inventive step in the sense of Article 33(3) PCT.

4) Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art disclosed in the documents D1-D2 is not mentioned in the description, nor are these documents identified therein.